



Based out of Bedford Park, IL [Alliance Steel, LLC](#) has been a leader in flat-rolled steel supply and coil processing for nearly 20 years. Andy Gross purchased the former Alliance Steel in the late 1990's and over the past few decades has transformed a small toll processor into a first-class flat-rolled steel distributor and service center. In the mid-2000's Alliance, substantially increased their sales and service presence in the mid-south by strategically adding an Atlanta location. In the last 5 years Alliance has added to the Illinois facility utilizing over 250,000 sq/ft and several office additions creating their Bedford Park "campus".

Experiencing exceptional growth over the past decade Alliance continues to invest in systems, coil processing equipment, and facilities to better serve its current and future customers. Alliance's culture is centered around customer service and strong business relationships. When paired with leadership that has a proven history of investing in the growth of the company, Alliance is poised for continued success. "Understanding our customers' needs and developing strategic supply programs have been a key to the success of Alliance Steel." "The principles of doing the right thing and the initiative of creating strong business relationships have been the platform for our success."



Alliance has amassed a long list of processing capabilities, all of which were added to better serve their customers. Their in-house processes include slitting, multi-blanking, cut-to-length, stretcher levelling, shearing, cold reduction, and laser cutting. Alliance inventories both coil and sheet in

hot rolled, hot rolled pickled and oiled, cold rolled, coated, and stainless in various gauges and grades. With the ability to service so many industries and a highly-experienced sales and customer service team Alliance has proven to be an exceptional supply chain partner.

[North American Steel Alliance](#), NASA welcomes Alliance Steel as its 120th member/owner company adding to the co-op's existing 360 metal distribution locations across North America.

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