



FOR IMMEDIATE RELEASE - July 2022

North American Steel Alliance (“**NASA**”) announces the addition of **Charter Wire LLC** as its newest cold drawn bar, cold drawn specialty shapes, and wire Supplier.

Charter Wire LLC headquartered in Milwaukee, WI, has grown to be a global leader in cold finished steel bars, custom cold rolled steel shapes and wire profiles. Their products are integral components in thousands of manufactured products. The Charter team provides best-in-the-industry service, turn-around times, and products that meet and exceed customer expectations. Charter Wire is vertically integrated with Charter Steel which allows for unmatched service levels.

Locations:

Milwaukee, WI: Our Milwaukee location is located right off the I-94 freeway and just minutes from Downtown. Our 200,000 square foot facility is home to 5 production lines and holds over 7 million pounds of finished good. This facility is committed to stocking more than 4 million pounds of cold finished bar for service centers to pull inventory from when they need it.

York, PA: Charter Wire holds and transports inventory to York, Pennsylvania. This facility allows service centers to access our product in the eastern Midwest, Northeast and Southeast.

Shuttle Trucks: Charter Wire operates shuttle trucks from coast to coast, allowing customers to buy less than truckload quantities and still get truckload pricing.

Product Offering:

Cold Finished Bars

Grades of Steel:

- Grades we stock: 1018, 1045, 4140 and 1215
- Additional grades we make often: 1010, 1035, 1117, 12L14, 4130, 4340, 5160, 6150, 8620
- We can make almost any Carbon, Alloy, or Stainless-Steel grade.

Squares:

- Size Range: 0.125” – 1.000” (3.0mm – 25.0mm)

Flats/Rectangles:

- Thickness: 0.125” – 1.000” (3.0mm – 25.0mm)
- Width: 0.125” – 2.000” (3.0mm – 49.9mm)

Triangles/Chamfers:

- We stock triangle chamfers for concrete reinforcement

Cold-Rolled Shapes

When customers want to reduce or eliminate machining from their manufacturing process, a shaped profile is the solution. Charter Wire has been making custom wire and bar profiles for over 85 years.

Thickness: 0.025” – 1.000” (0.64mm – 25.0mm)
Width: 0.187” – 1.928” (4.75mm – 49.0mm)

We engineer special tooling in-house to shape steel rod into finished wire or bar, with tight manufacturing tolerances to +/- 0.001” (+/- 0.025 mm).

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